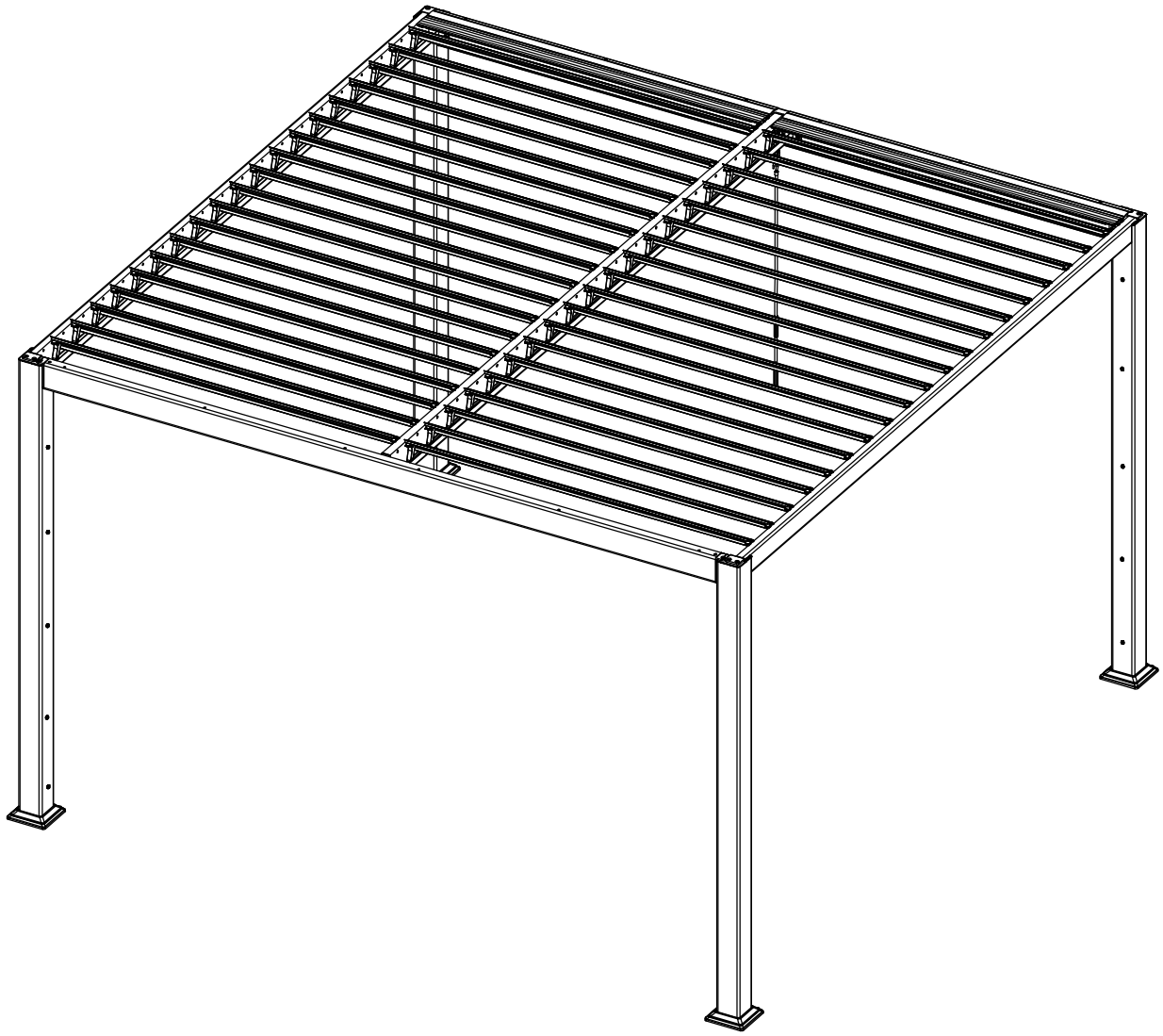
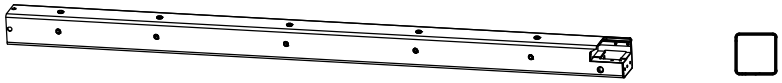
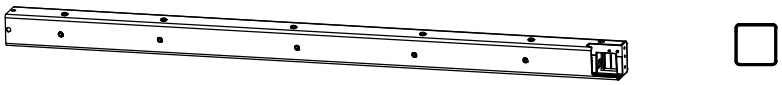
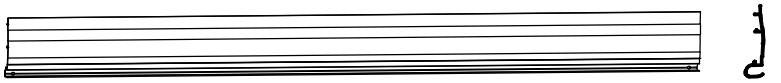
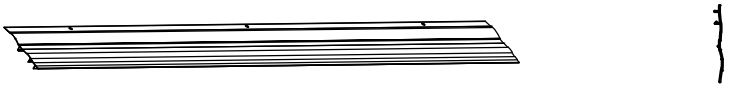
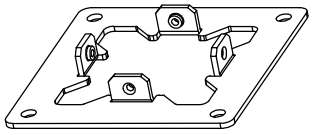
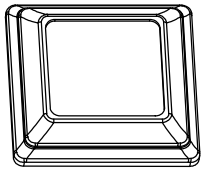
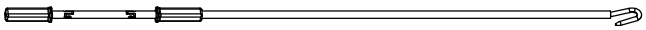
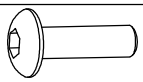
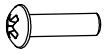
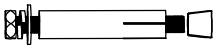
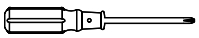
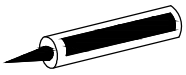
GFA30729H

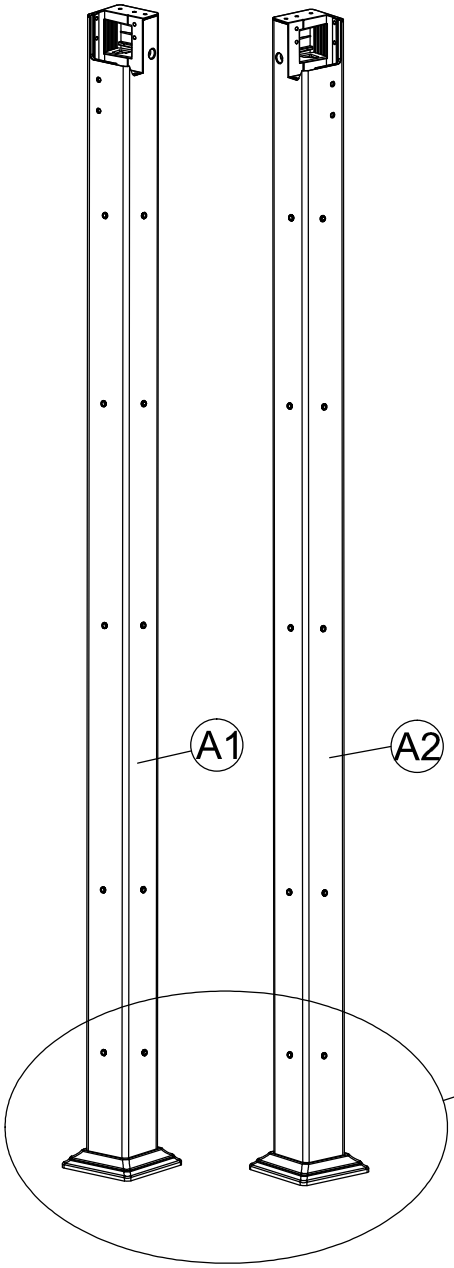
3*3*2.3M

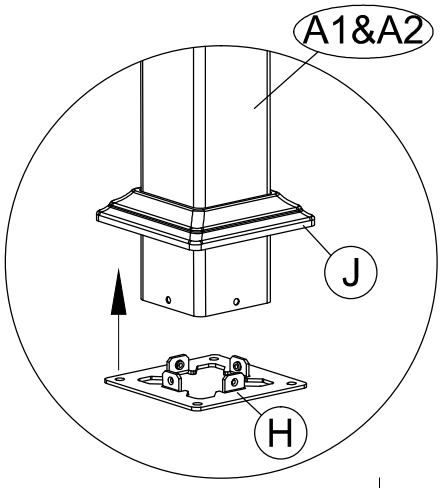


REF	PCE	PIECE	QTY	DIM
	A1		2	
	A2		2	
	B		2	
	C1		1	
	C2		1	
	D		1	
	F		64	
	G		2	
	H		4	
	J		4	
	L		2	

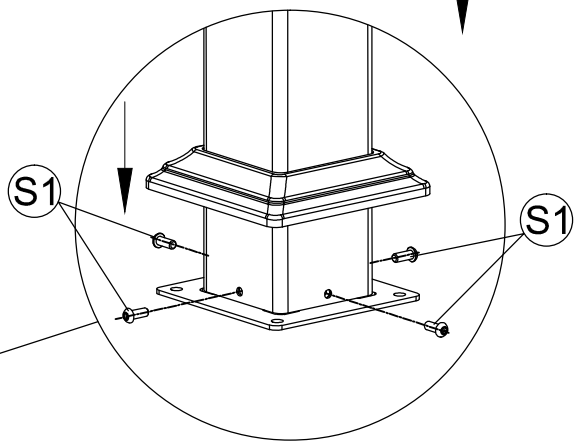
REF	PCE	PIECE	QTY	DIM
	R		1	
	S1	M6*15	22+2	
	S2	 M8*20	36+2	
	S3	 M4*18	2	
	S4		8+1	
	T1		2	
	T2		1	
	T3		1	
		 Silicone neutral glass glue, purchased by customers		

STEP 01

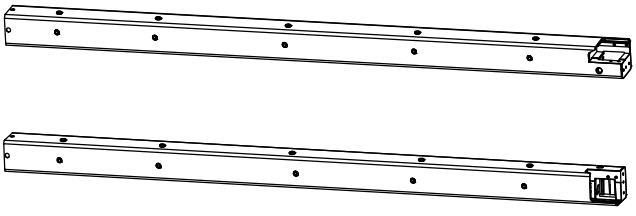




Step1-1



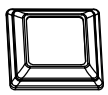
Step1-2



2X A1

4X H

2X A2

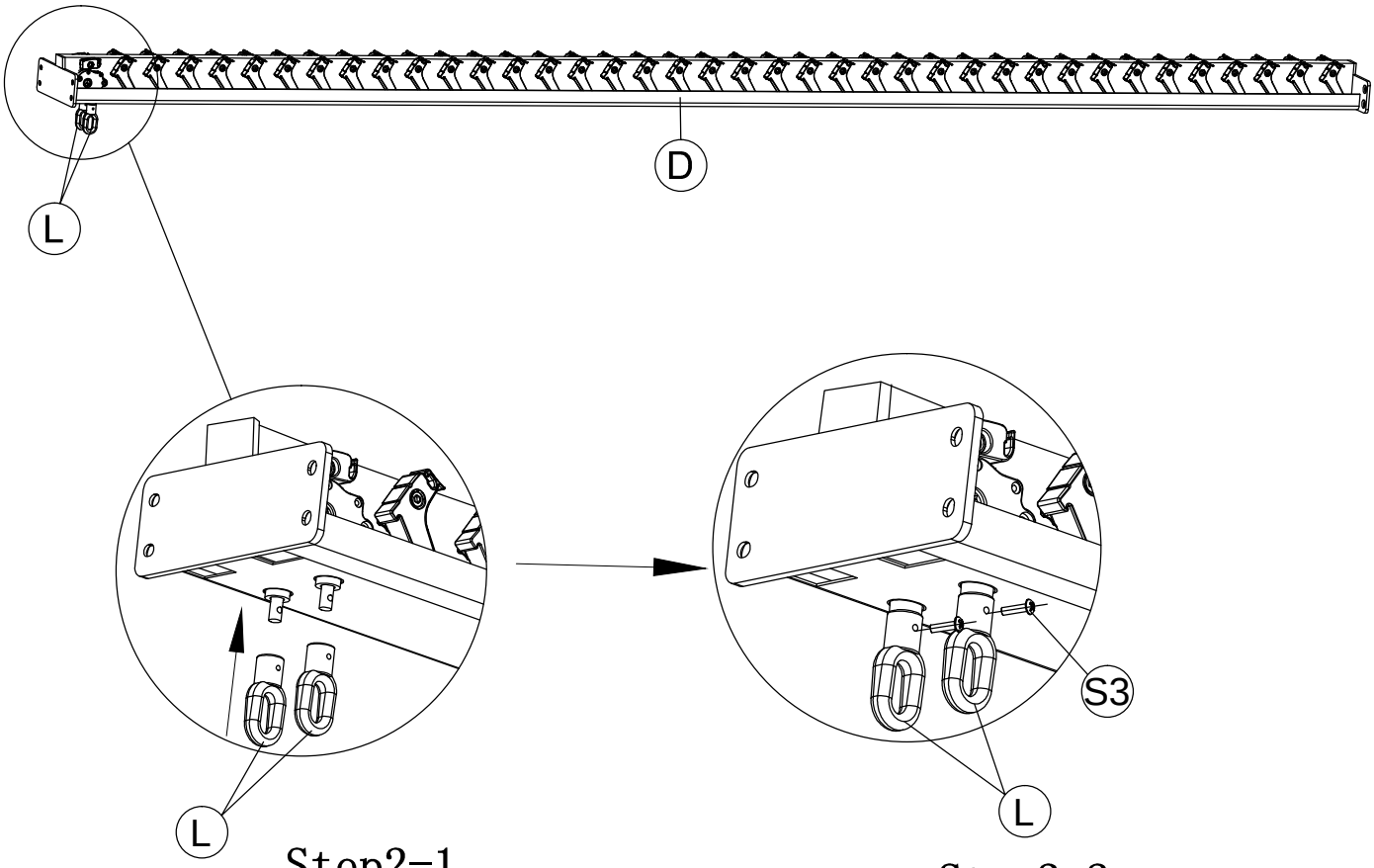


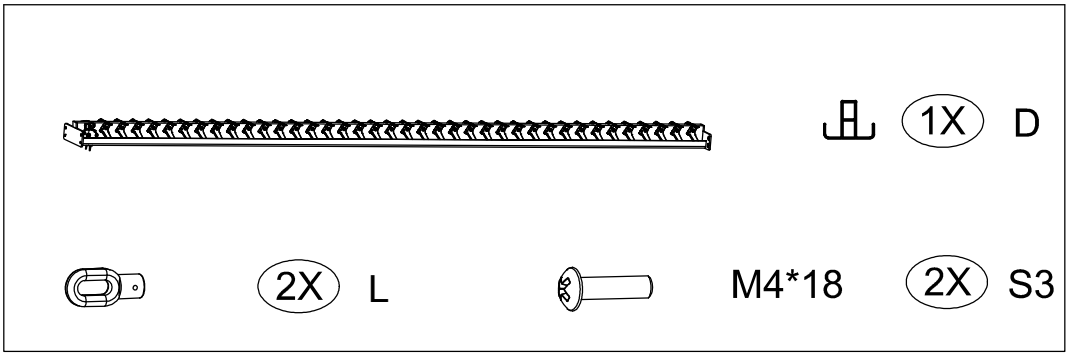
4X J

M6*15

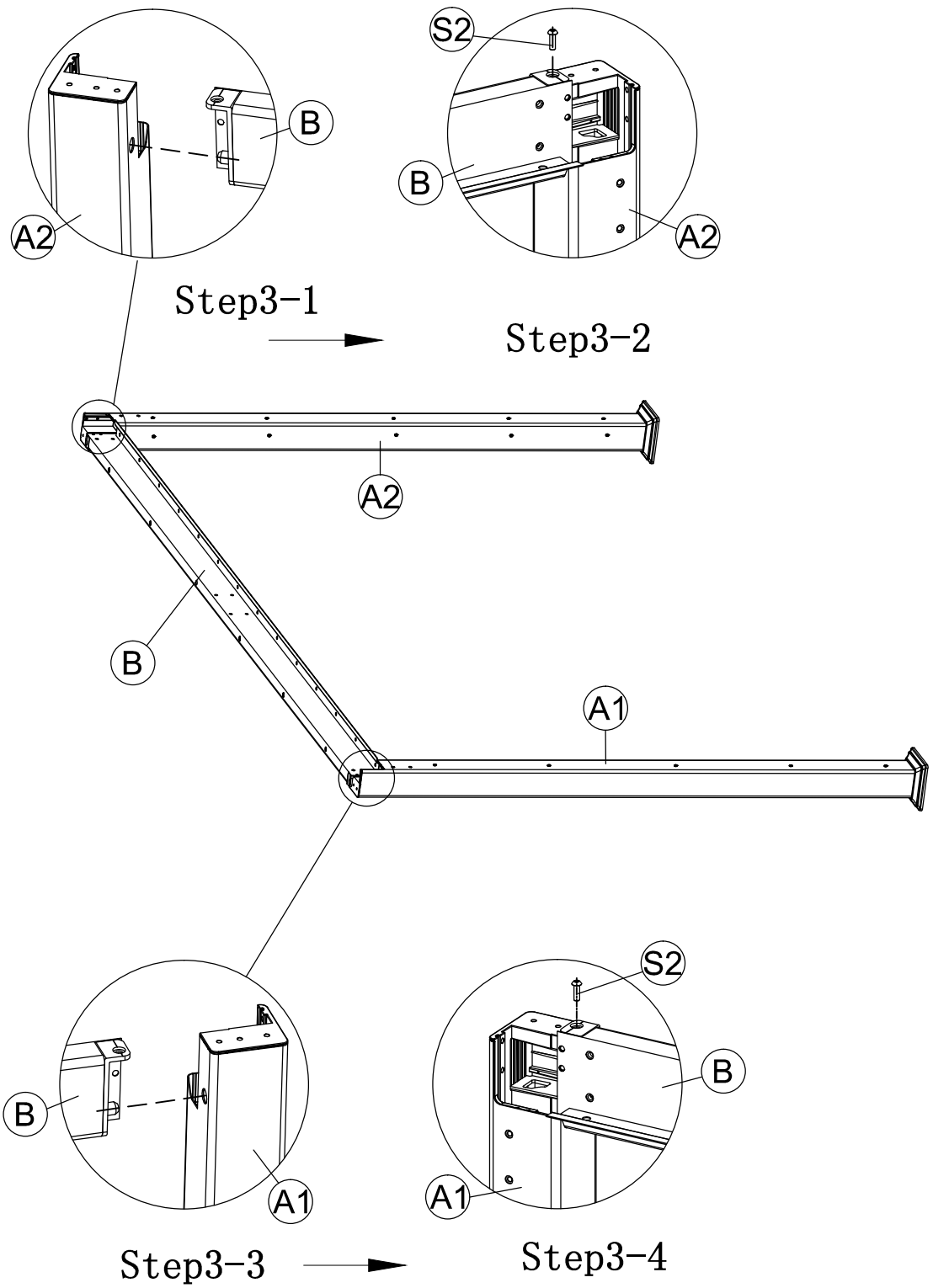
16X S1

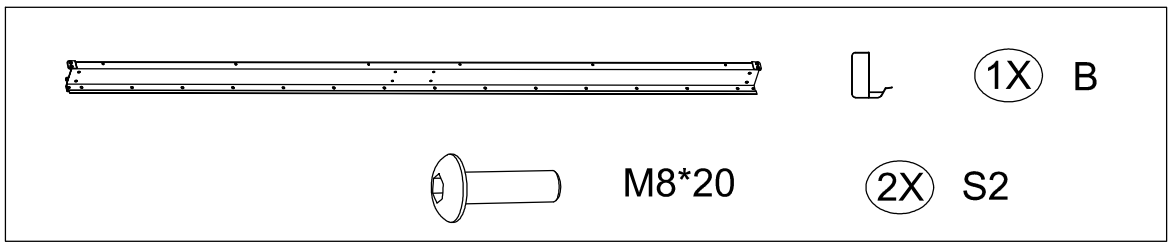
STEP 02



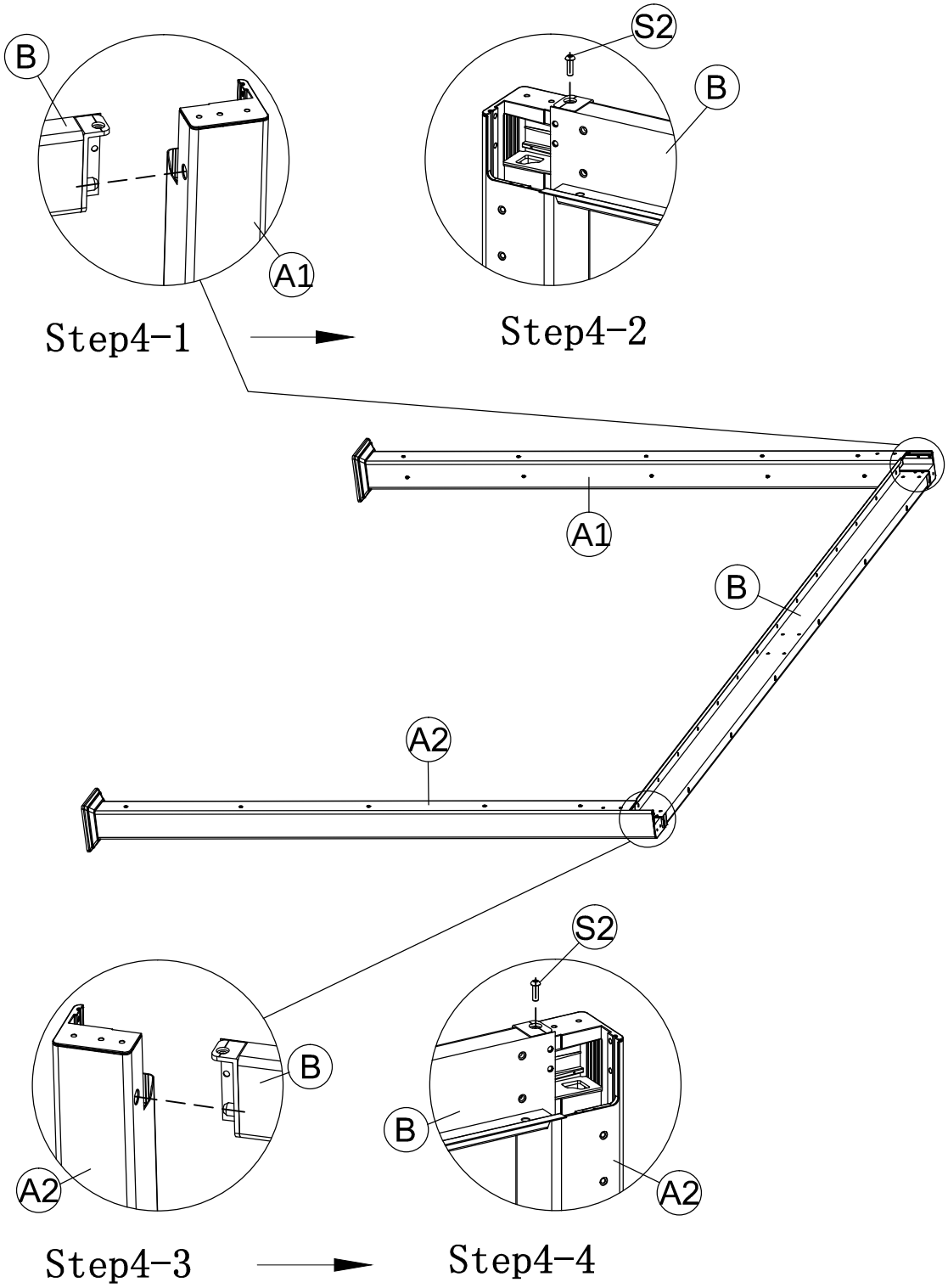


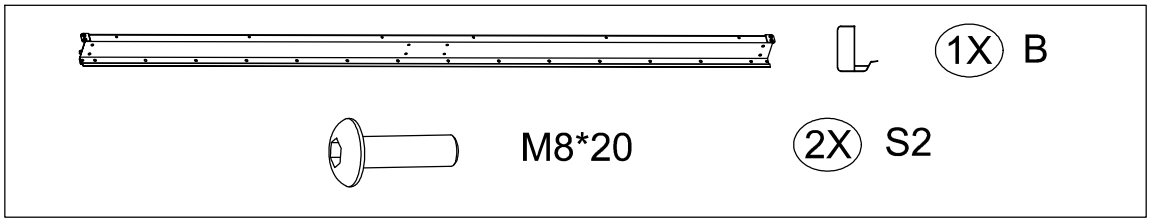
STEP 03


S2
B
A2
B
A2
Step3-1
Step3-2
A2
B
A1
B
A1
S2
B
A1
Step3-3
Step3-4

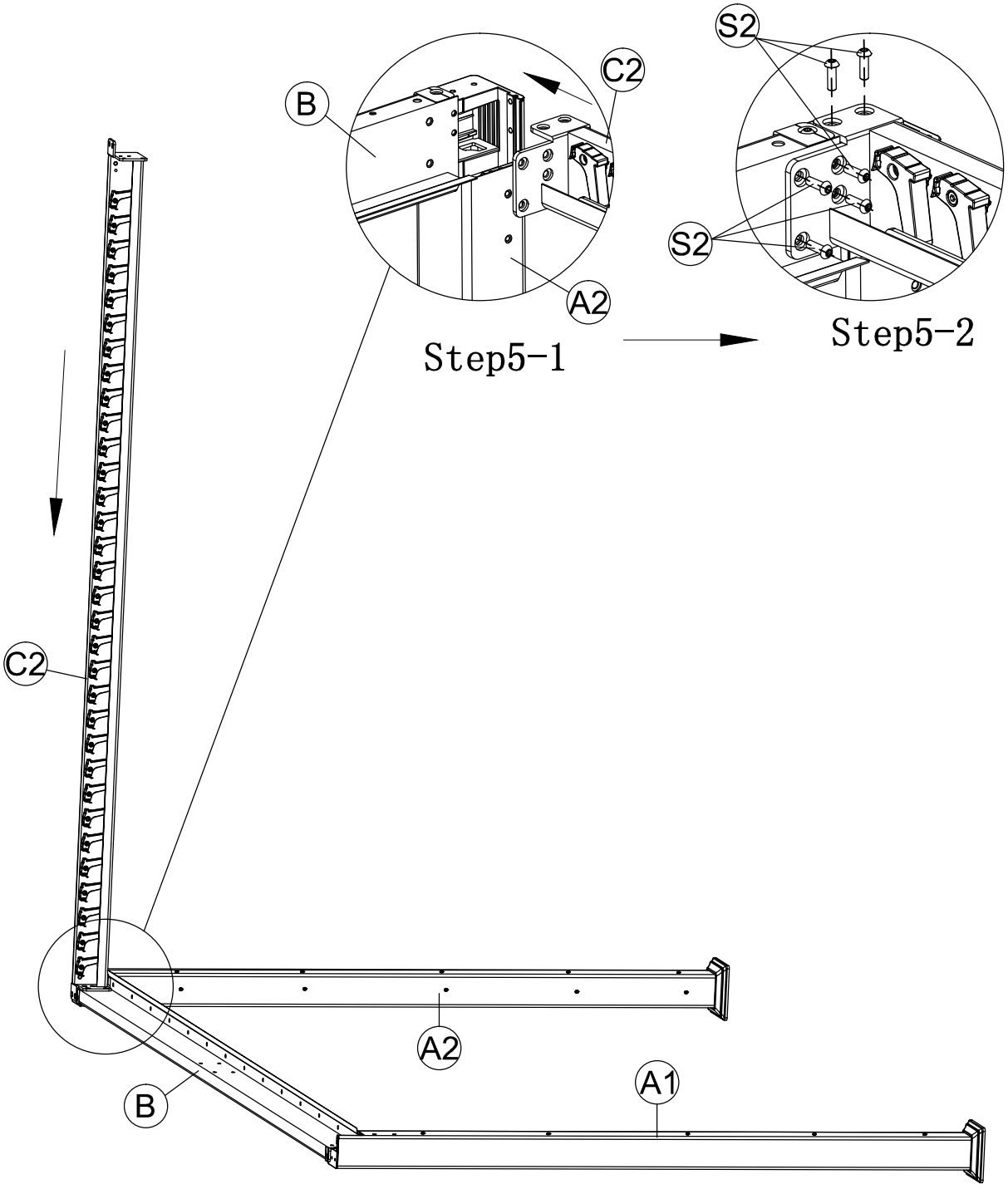

1X
B
M8*20
2X
S2

STEP 04

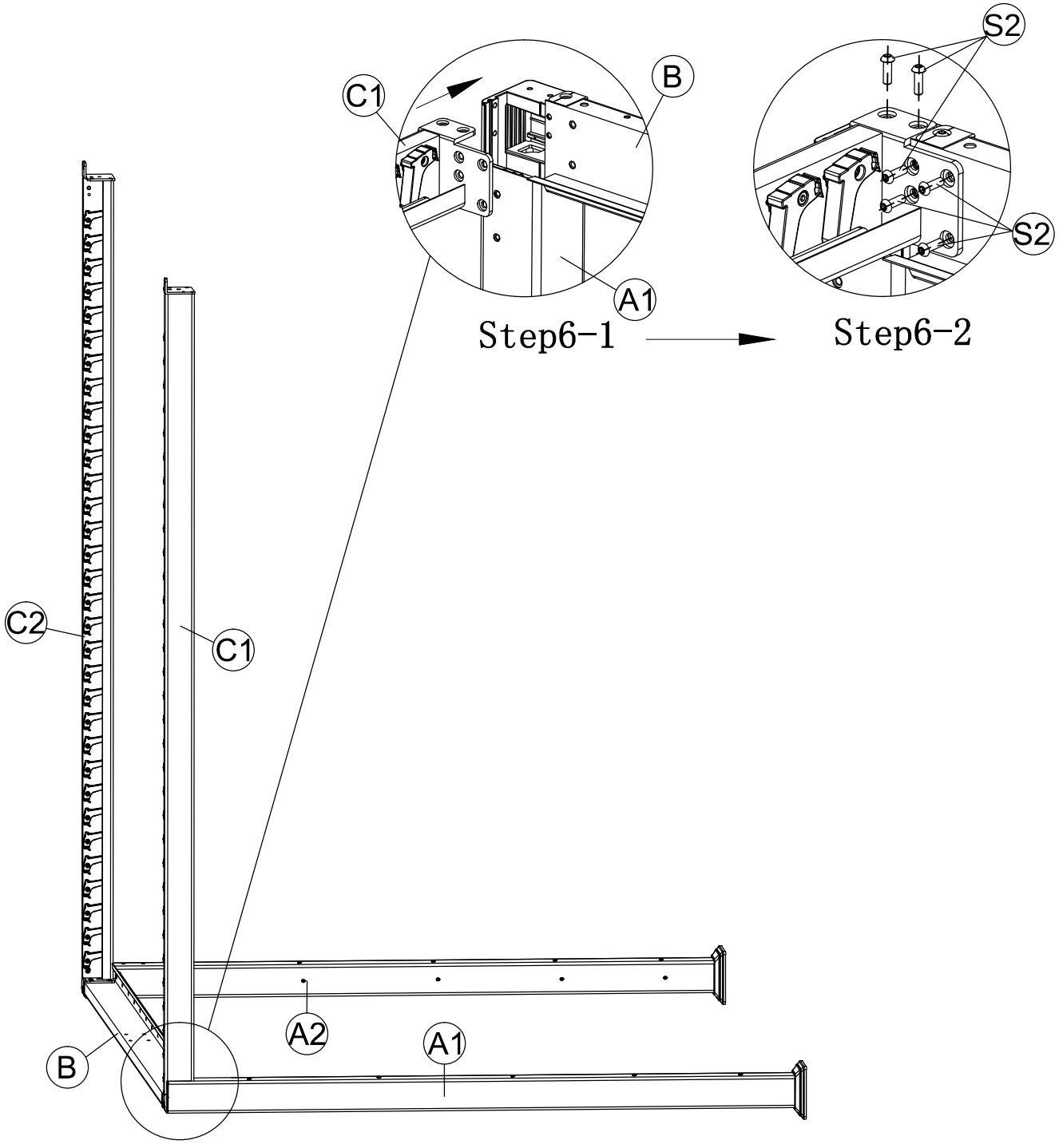

B
A1
S2
B
Step4-1
Step4-2
A1
B
A2
S2
B
B
A2
A2
Step4-3
Step4-4

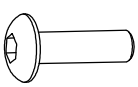

1X B
M8*20
2X S2

STEP 05



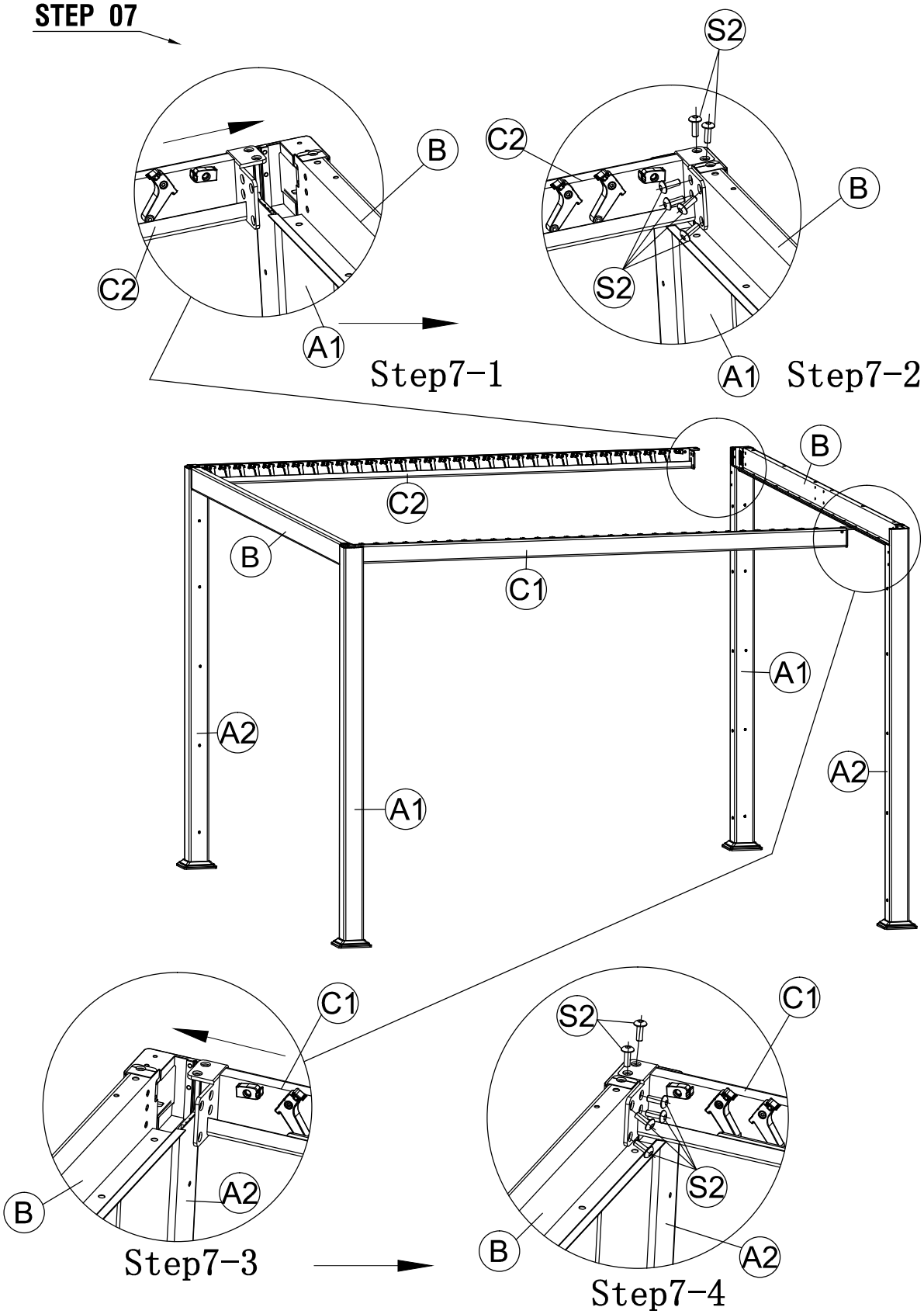
STEP 06





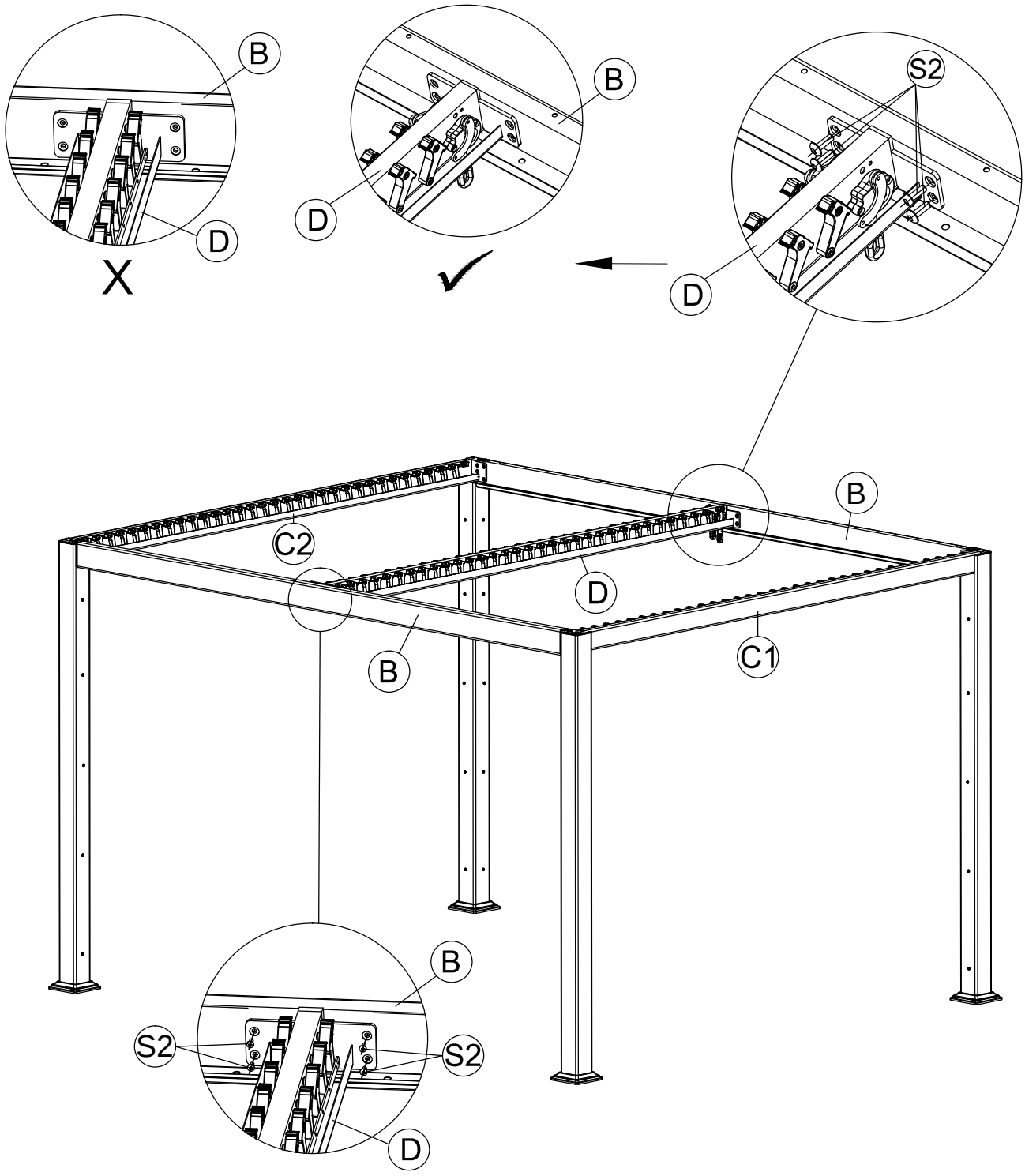
M8*20 6X S2

STEP 07

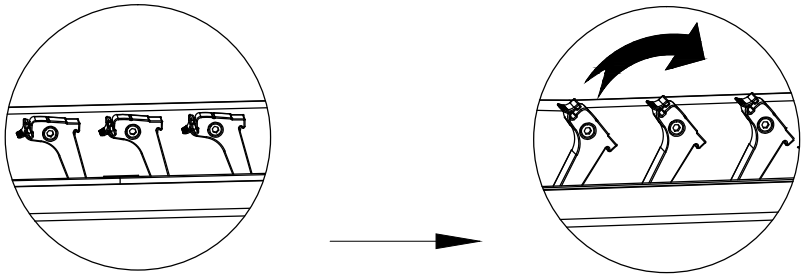

S2
C2
B
C2
B
S2
A1
A1
Step7-1
Step7-2
B
C2
B
C1
A1
A2
A2
A1
C1
S2
C1
B
A2
S2
B
A2
Step7-3
Step7-4

M8*20
12X
S2

STEP 08

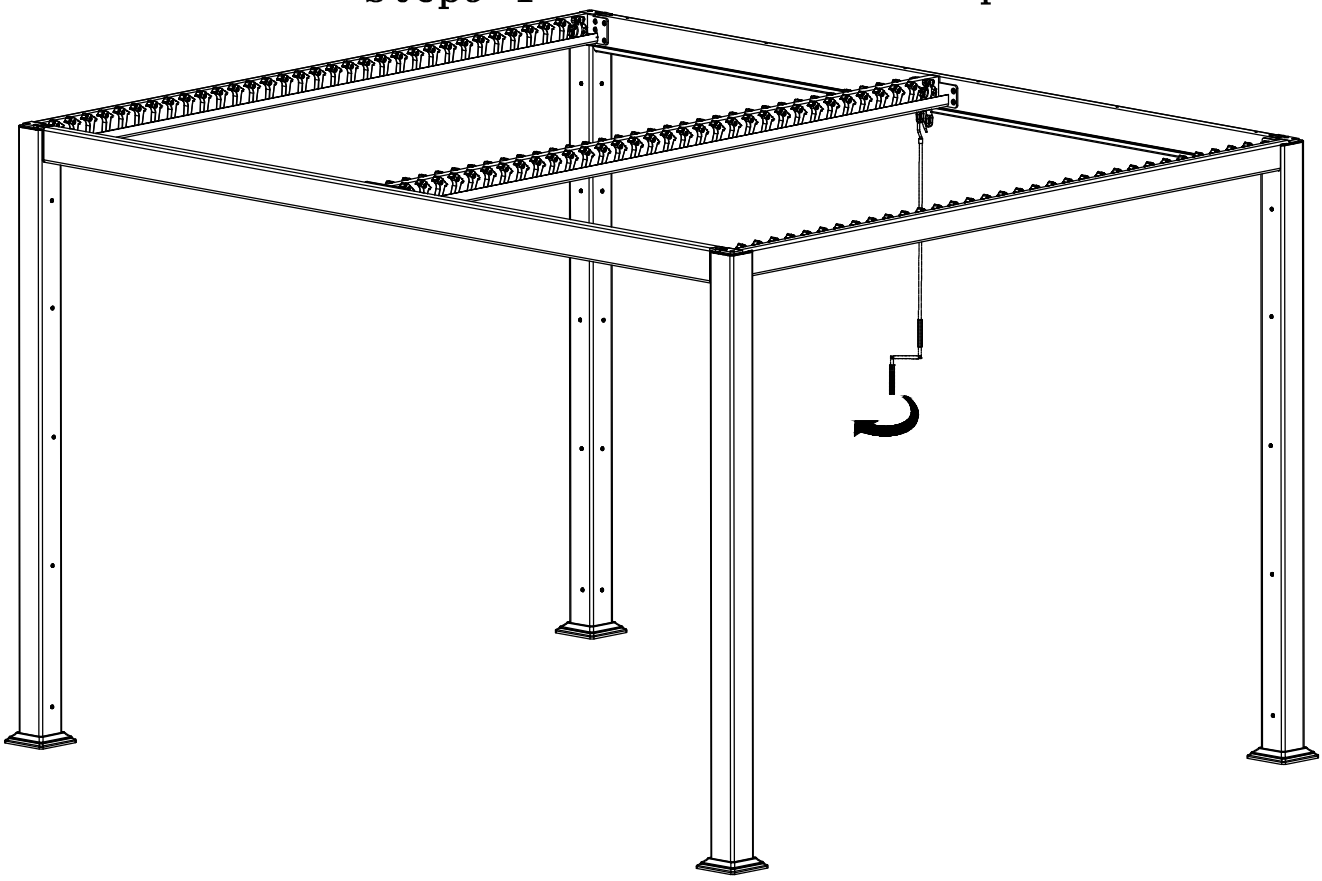


STEP 09

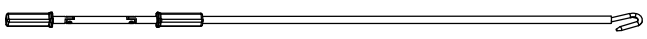


Step9-1

Step9-2

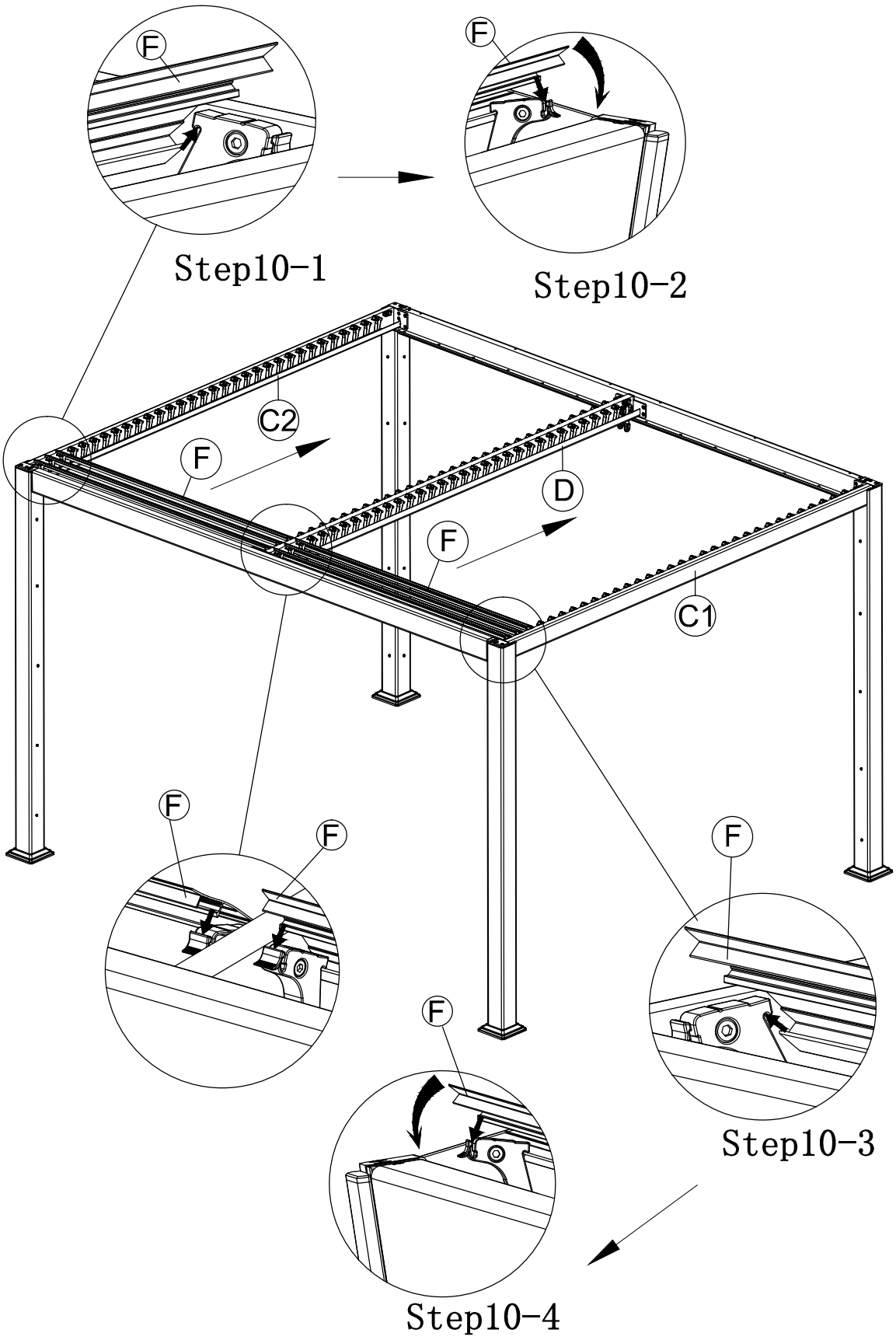


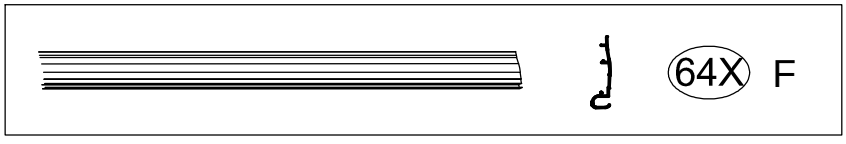
Turn the position from picture 1 to picture 2 first, then assemble the shutter.



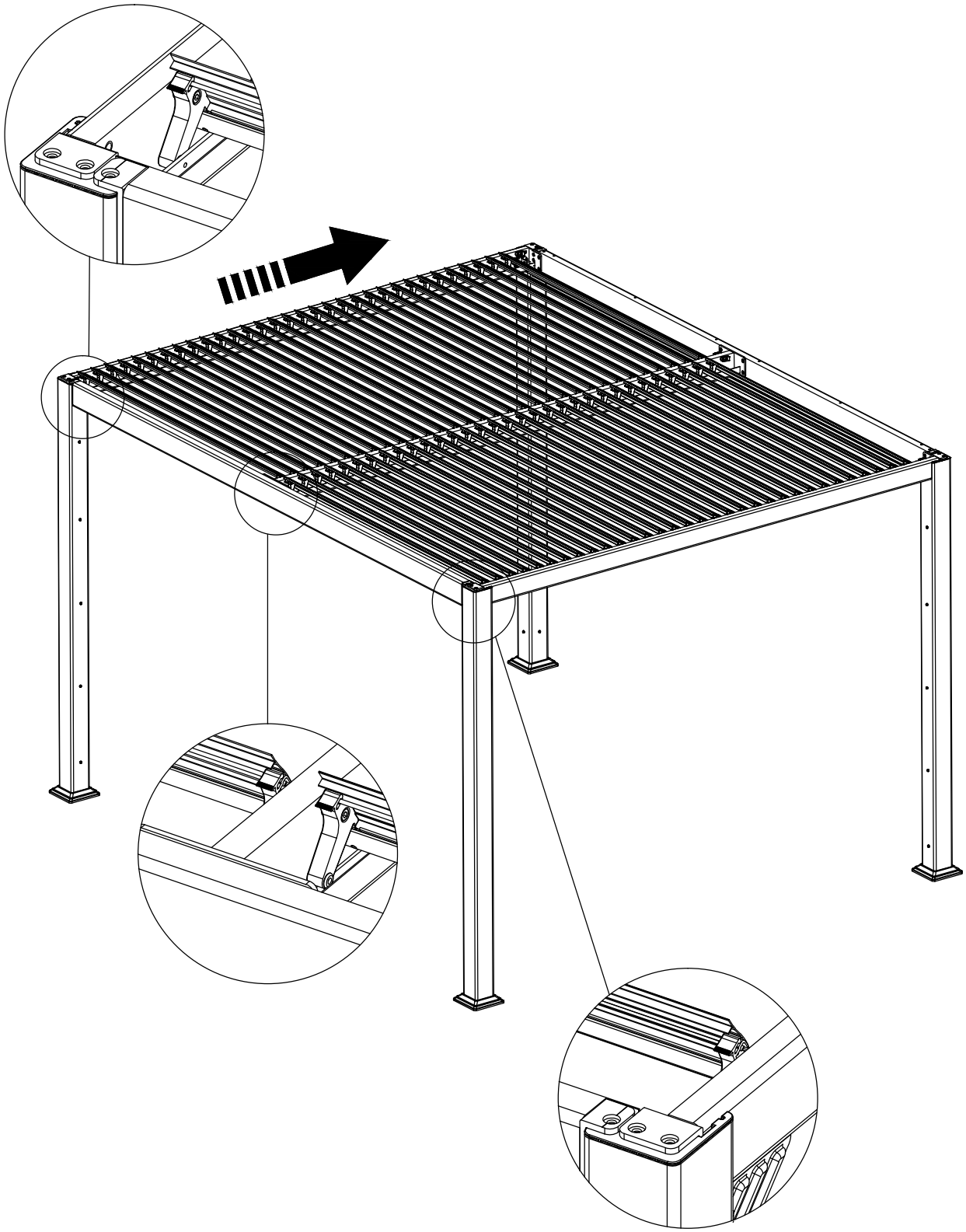
1X R

STEP 10

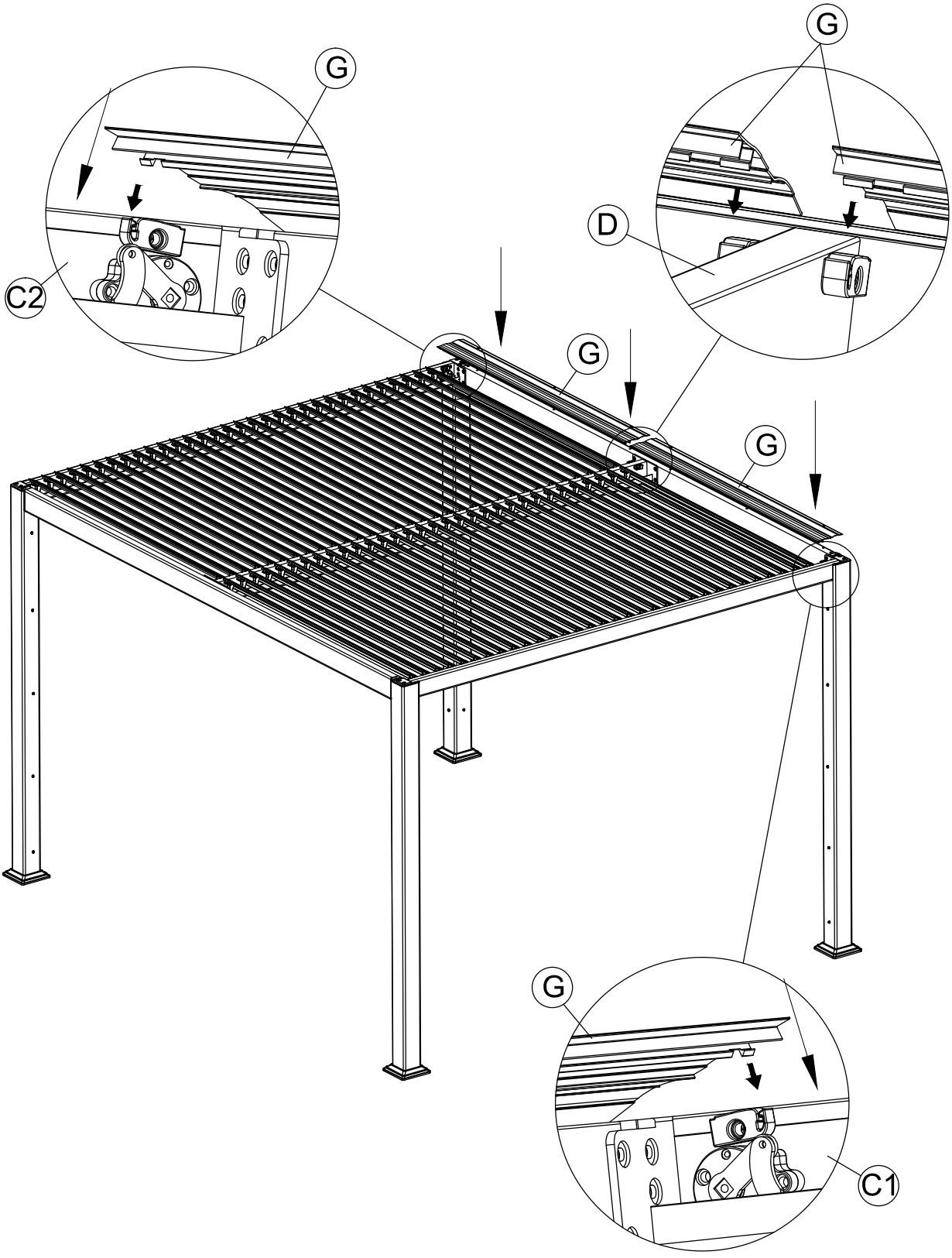


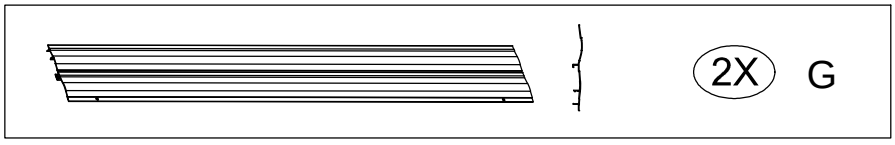


STEP 11

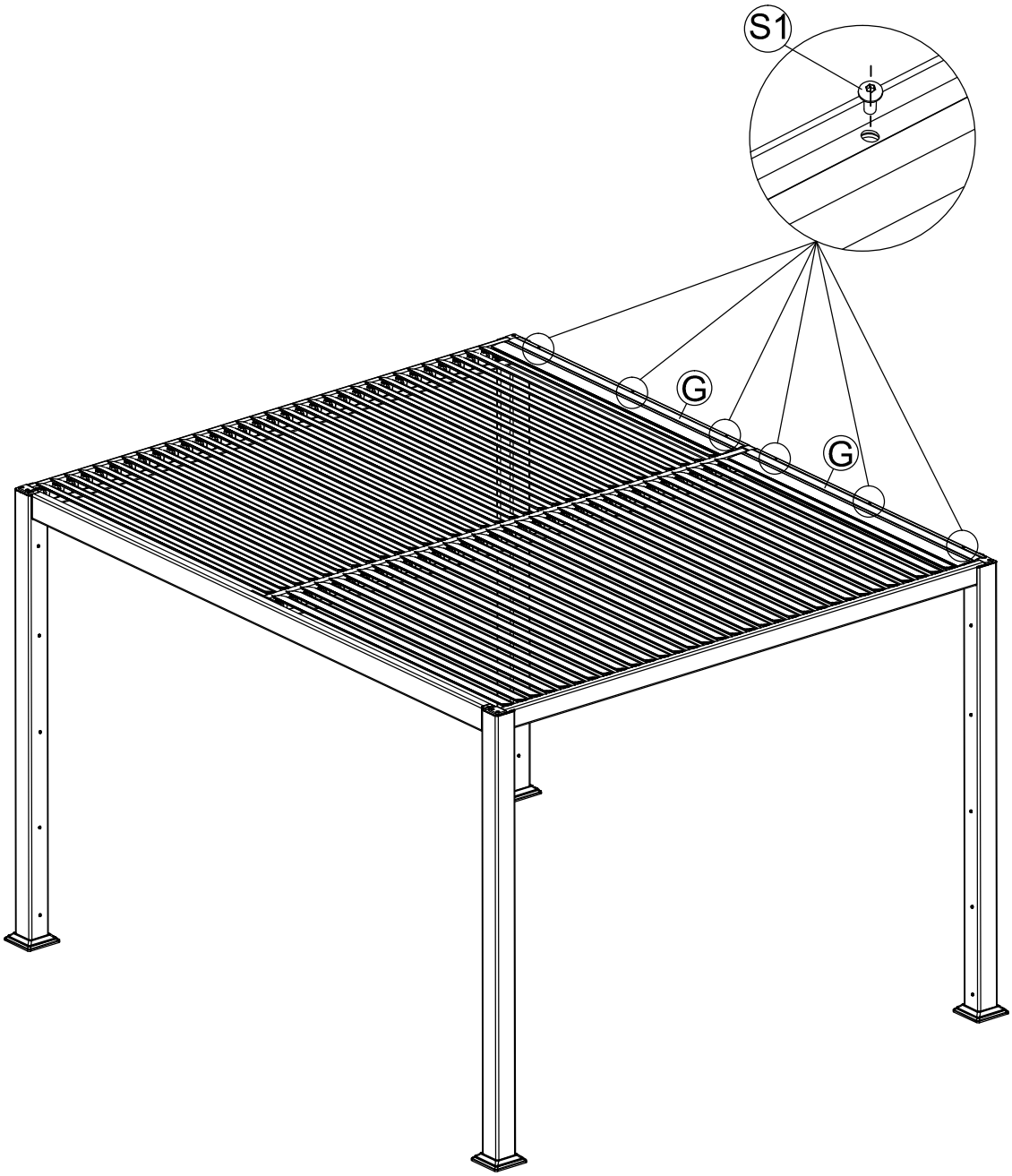


STEP 12





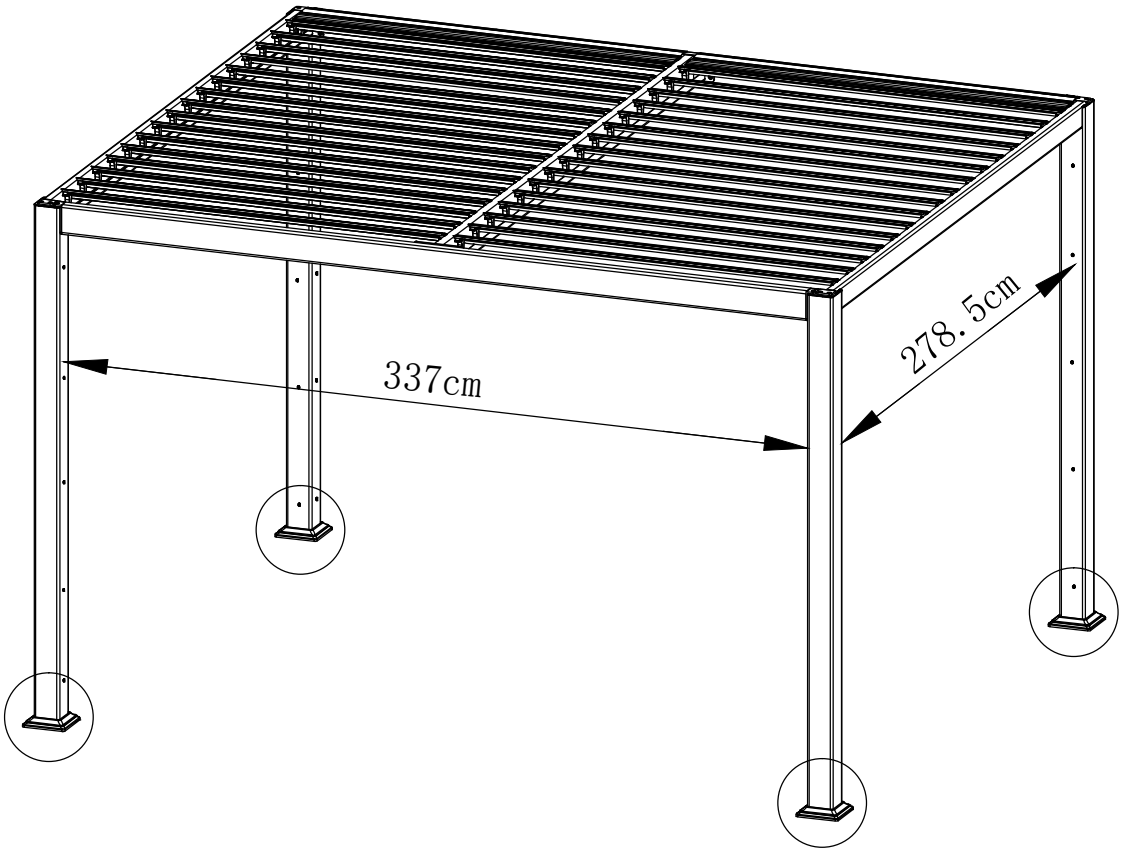
STEP 13

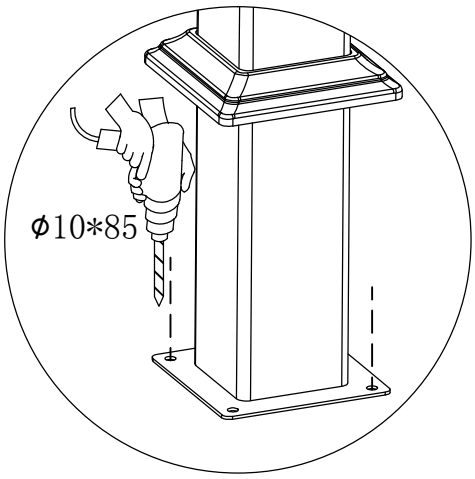
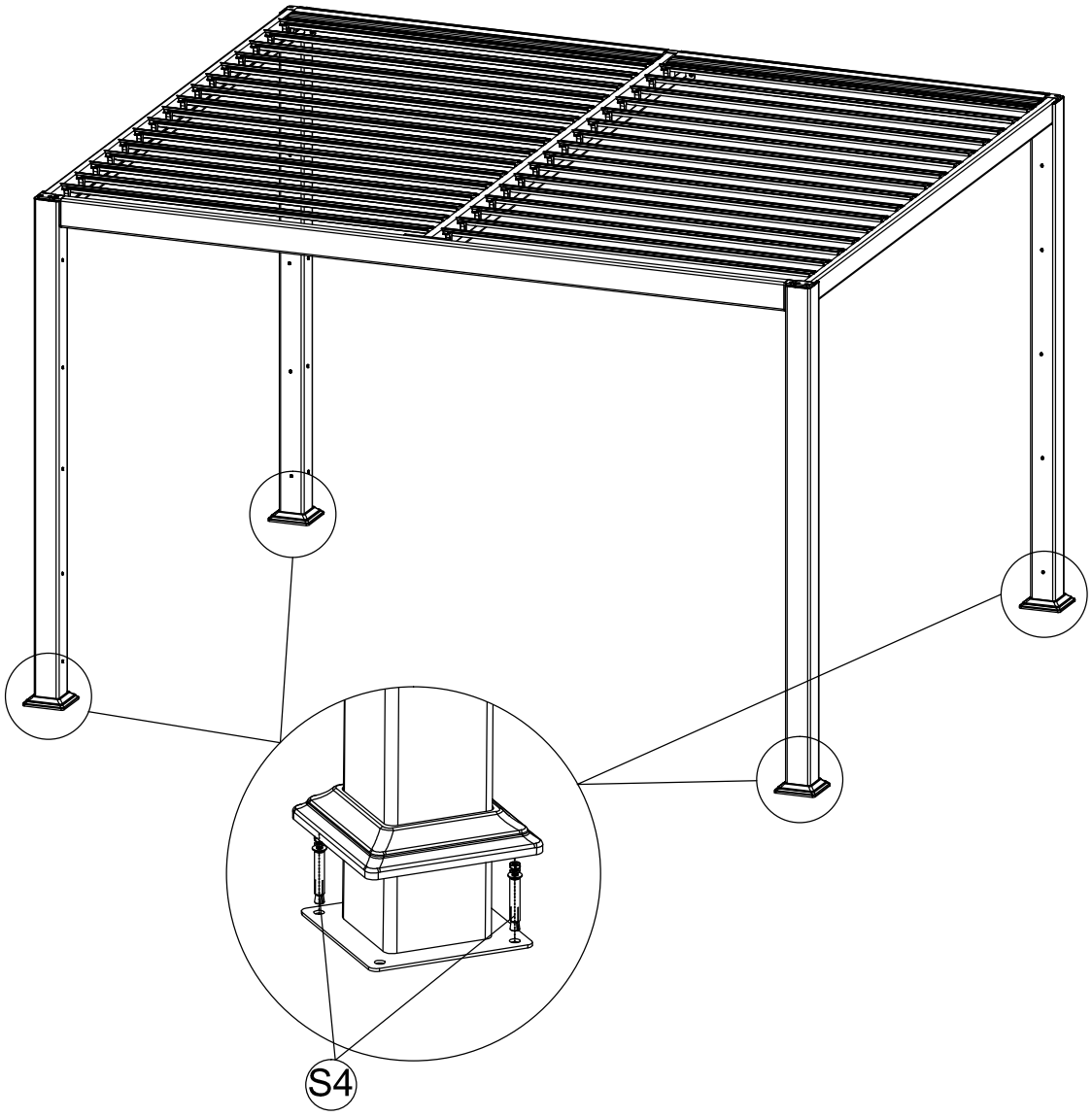
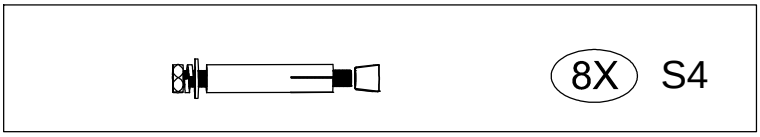


M6*15

6X S1

STEP 14





STEP 15